

# Protecting the essential

Superior protective engineered performance fabrics for diving

# TECHNICAL TEXTILES FOR DRY SUITS

At Trelleborg, we specialize in producing high-performance engineered materials using advanced coating, laminating, and vulcanizing technologies. Our expertise with a wide range of polymers, including PU, rubber, and silicone, ensures that our products meet the rigorous demands of diving applications.

We offer a comprehensive line-up of 22 products designed specifically for diving dry suits. These products come in a variety of colors and denier options, ensuring that we can meet our customers' specific needs and preferences.



## **DENIER 200**

6 products Available colors: Black, Yellow, Fluorescent Orange, Fluorescent Yellow

#### **DENIER 210**

2 products Available colors: Black, Yellow

## **DENIER 400**

9 products Available colors: Black, Red, Yellow, Blue, Fluorescent Yellow, Natural, Orange

## **DENIER 500**

1 product Available colors: Red

## **DENIER 840**

2 products Available colors: Black

### **DENIER 1000**

1 product Available colors: Black

### **DENIER 1050**

1 product Available colors: Black



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## **PEFORMANCE RANGE**

Test	Test Method	Range
Base Weight Fabric	5041	3.2 oz/yd² (108 g/m²) to 12.9 oz/yd² (437 g/m²)
Total Weight	5041	8.5 oz/yd² (288 g/m²) to 14.8 oz/yd² (502 g/m²)
Tongue Tear	5134	6 warp pounds (27 warp N) to 95 warp pounds (423 warp N)
Breaking Strength	5100	150 warp pounds/in (657 warp N/25 mm) to 640 warp pounds/in (2802 warp N/25 mm)
Elongation at Break	5100	25% warp to 46% weft
Breakaway Adhesion (RF Weld)	MIL-C-83489 4.4.1	64 warp pounds (280 warp N) to 78 warp pounds (341 warp N)
Breakaway Adhesion (RF Weld) Side 2	MIL-C-83489 4.4.1	63 warp pounds (276 warp N) to 78 warp pounds (341 warp N)
Strip Adhesion (Heat Sealed)	5970	15 warp pounds (66 warp N) to 48 warp pounds (210 warp N)
Strip Adhesion (Heat Sealed) Side 2	5970	36 warp pounds (158 warp N) to 45 warp pounds (197 warp N)
Hydrostatic	5512	250 pounds (f) / square inch (1724 kPa) to 580 pounds (f) / square inch (3999 kPa)
Hydrostatic Low Pressure	5514	1.5 PSI (10 kPa) / No Leaks / 5 Minutes (consistent across all materials)
Air Retention (Film Side Only)	MIL-C-83489 4.4.2	Pass (consistent across all materials)
Blocking	5872	#1 Scale Rating (consistent across all materials)