

Specially engineered for hydrogen applications, Zurcon® H₂Pro™ ZLT is a thermoplastic polyurethane (TPU) material suitable for use at temperatures as low as -60 °C/-76 °F.

Zurcon® $\rm H_2 Pro^{TM}$ ZLT It is part of the expanding Trelleborg Sealing Solutions portfolio of $\rm H_2 Pro^{TM}$ materials designed to support customers working with hydrogen in the renewable energy sector.

Zurcon® $\rm H_2 Pro^{TM}$ ZLT is optimized for use in low temperature and high pressure conditions with gases, including hydrogen and methane. It is suitable for static and short stroke hydraulic applications, such as valves, regulators, flanges and connectors.

This proprietary material extends low temperature sealing capabilities by +10 °C/+18 °F, compared to existing premium grades. Simultaneously, it maintains its high temperature and extrusion and wear resistance properties under high pressure.

Zurcon® $\rm H_2Pro^{TM}$ ZLT meets a wide range of typical application criteria for high-pressure gas and hydraulic applications including hardness, compatibility with process and lubrication media, and service life and cleansing requirements.

Facilitating Innovation

Are you working on a new design for a hydrogen application?

Zurcon[®] H₂Pro[™] ZLT is available for prototypes and samples of existing products, such as O-Rings, U-Cups and scrapers. If you are working on new innovations in the field of renewable energy hydraulics and pneumatics, please contact us for support.

www.trelleborg.com/seals/worldwide

Features and Benefits

- Compatible with H₂ and oxygen
- Superior resistance to rapid gas decompression (RGD), tested to ISO 17268
- · Very low permeability
- Wide operating service temperature range from $-60 \, ^{\circ}\text{C}/-76 \, ^{\circ}\text{F}$ up to $+110 \, ^{\circ}\text{C}/+230 \, ^{\circ}\text{F}$
- Excellent extrusion and wear resistance properties, extending service live in high pressure environments
- Compliant with Regulation (EC) 79/2009, SAE J2600 and ANSI CHMC 2
- Outstanding low temperature capabilities proven using glass transition temperature (Tg) testing in accordance with ISO 11357-1 and DIN 53545

Applications

Suitable for high-pressure hydrogen storage applications including:

- Valves/regulators
- Filters
- Connectors
- Storage tanks
- Flow meters

Suitable for high-pressure end-use applications including:

- Refueling pumps
- Connectors
- Nozzles
- Fuel tanks
- · Filters

Material Data

Extensive testing was conducted to determine physical and mechanical characterization, including glass transition temperature (Tg), leakage (using an O-Ring), permeation rate with helium, and compatibility with hydrogen and oxygen.

| General Properties | | |
|---------------------------|--|------------|
| Hardness A | ISO 48-4 A 94 ShA | |
| Hardness D | ISO 48-4 A | 44 ShD |
| Density | DIN ISO 1183-1 | 1.16 g/cm3 |
| Modulus | 100% DIN 53 504 S2 | 12.9 MPa |
| Tensile Strength | DIN 53 504 S2 | 70.7 MPa |
| Elongation | DIN 53 504 S2 | 678% |
| Rebound Resilience | DIN ISO 4662 B 54.3 | |
| Tear Resistance | DIN ISO 34-1 B | 78.8 N/mm |
| Compression Set | 72h/+70 °C DIN ISO 815-1 19% test piece B method A | |
| Compression Set | 72h/+100 °C DIN ISO 815-1 test piece B method A | 28% |

| Hydrogen Resistance 168h based on EC79/SAE J2600/ISO 17268 | | | | |
|--|----------------|---------------|----------------------------|--|
| | Ch. Volume | Ch. Weight | Rapid Gas Decompression | |
| Acceptance Criteria | MAX -1/+25% | Max -10% | | |
| 70 MPa / - 40°C | -0.03% | -0.1% | no cracks | |
| 70 MPa / +20°C | 0.1% | -0.1% | no cracks | |
| 70 MPa / +85°C | 2.4% | -0.1% | no cracks | |
| | | | | |
| Oxygen Ageing acc ASTM D572 | | | | |

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|--|-----------|
| 96h/300psi/+70 °C | no cracks |
| | |
| Ozone Ageing acc. ISO 1431 | |
| 120h/+40 °C/50pphm/20% elongation | pass |

| Heat Ageing 72h/100°C acc.ISO 188 | | |
|-----------------------------------|------------|--|
| Change of Hardness | ±0 Shore A | |
| 100% Modulus | 12.3 Mpa | |
| Tensile Strength | 67.0 Mpa | |
| Ch. of Tensile Strength | -5% | |
| Elongation at break | 642% | |
| Ch. of Elongation at break | +5% | |
| Change of Weight | ±0 % | |

| General Data | H₂Pro™ ZLT |
|-------------------|------------------|
| Projected Service | -60 °C/-76 °F to |
| Temperature | +110 °C/+230 °F |







